



# Product Environmental Report

## Mac Studio

Date introduced  
March 5, 2025

### Progress toward our 2030 goal

**Over 30%** recycled content<sup>1</sup>  
**Over 35%** of manufacturing electricity  
sourced from renewable electricity<sup>2</sup>

### Packaging

**100%** fiber-based, due to our work to  
remove plastic in packaging<sup>3</sup>  
**100%** recycled or responsibly sourced  
wood fibers<sup>4</sup>

### Supplier Code of Conduct

Through the Apple Supplier Code of Conduct,  
we set strict standards for safeguarding  
people and the environment in our  
supply chain.



### Smarter chemistry<sup>5</sup>

- Mercury-free
- Brominated flame retardant-free
- PVC-free

### Longevity

To ensure durability, we assessed Mac Studio  
in our Reliability Testing Lab, using  
rigorous testing methods that simulate  
a customer's experience.

### Recovery

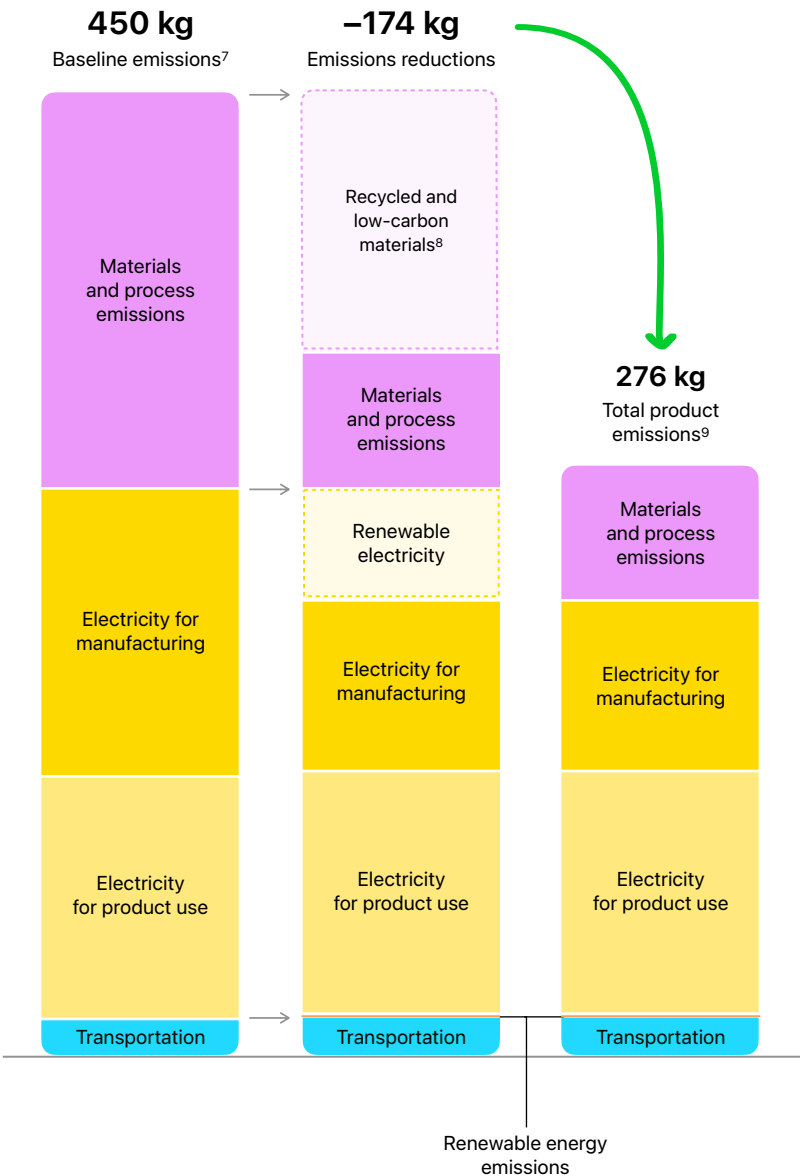
Return your device through  
Apple Trade In—at a retail store or online—and  
we'll give it a new life or recycle it for free.

## Mac Studio contains over 30% recycled content

# Progress toward carbon neutral

We've reduced emissions for Mac Studio (M4 Max, 512GB SSD) by more than 30 percent against our business-as-usual scenario as modeled by Apple.<sup>7</sup> This product contains over 30 percent recycled content, including 100 percent recycled aluminum in the enclosure, which reduced total product emissions for this configuration by about 20 percent. We're working with our suppliers to transition to 100 percent renewable electricity for Apple production. The renewable electricity solutions that suppliers have already implemented to date have reduced product emissions by about 12 percent. In our carbon footprint calculations, we also account for the emissions necessary to generate renewable electricity, specifically to manufacture and maintain renewable energy infrastructure, like wind and solar farms.

For the product carbon footprint of alternate configurations, please see the Carbon Footprint section of the report.

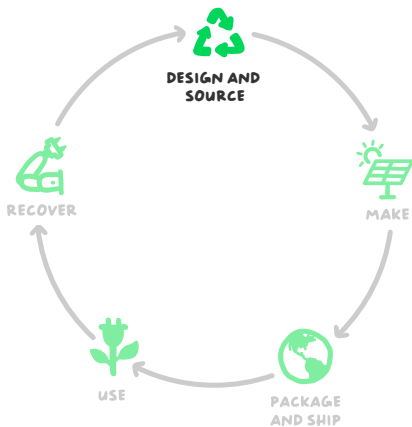


# Taking responsibility for our products at every stage

We take responsibility for our products throughout their life cycles—including the materials they are made of, the people who assemble them, and how they are recycled at end of life. And we focus on the areas where we can make the biggest difference for our planet: reducing our impact on climate change, conserving important resources, and using safer materials.

**We sell millions of products. So making even small adjustments can have a meaningful impact.**





# Design and Source

Mac Studio contains over 30 percent recycled content.<sup>1</sup>

To conserve important resources, we work to reduce the material we use and aim to one day source only recycled or renewable materials for our products. And as we make this transition, we remain committed to the responsible sourcing of primary materials. We're proud to be recognized as a worldwide leader in the responsible sourcing of minerals in our products. We map many materials, some to the mineral source, and establish the strictest standards for smelters and refiners. Apple also requires all identified tin, tantalum, tungsten, gold, cobalt, and lithium smelters and refiners to participate in third-party audits.<sup>10</sup> By the end of 2025, we plan to use 100 percent recycled cobalt in all Apple-designed batteries,<sup>11</sup> 100 percent recycled tin soldering and 100 percent recycled gold plating in all Apple-designed rigid and flexible printed circuit boards, and 100 percent recycled rare earth elements in all magnets. Our product designs also consider the safety of those who make, use, and recycle our products, restricting the use of hundreds of harmful substances. Our standards go beyond what's required by law to protect people and the environment.



**Aluminum.** We use 100 percent recycled aluminum in the enclosure and thermal module chassis.



**Copper.** We use 100 percent recycled copper in multiple printed circuit boards and in the prongs of the power cord plug and AC inlet.



**Gold.** We use 100 percent recycled gold in the plating of all Apple-designed printed circuit boards and all connectors.



**Plastic.** We use 25 percent or more recycled plastic in three components.



**Rare earth elements.** We use 100 percent recycled rare earth elements in all magnets, representing over 90 percent of the total rare earth elements in the device.



**Tin.** We use 100 percent recycled tin in the solder of multiple printed circuit boards.



**Zinc.** We use 100 percent recycled zinc in the prongs of the power cord plug and AC inlet.



## Smarter chemistry

Mac Studio is free of harmful substances like brominated flame retardants, PVC, phthalates, arsenic in glass, and mercury.<sup>5</sup> And 100 percent of the materials in Mac Studio are covered by our [Regulated Substances Specification](#). We go beyond what's required by aiming to understand the non-regulated substances in every part of every product—an effort that requires an industry-leading level of transparency through the entire supply chain. We consistently identify the makeup of over 80 percent by mass of Mac Studio devices.



# Make

The Apple Supplier Code of Conduct sets strict standards for safeguarding people and the environment in our supply chain. Every year, we assess our suppliers' performance in upholding the standards required by our Code.

We work closely with our suppliers to provide safe and healthy workplaces where people are treated with dignity and respect, and to reduce suppliers' environmental impact. Our requirements apply across our supply chain and include the responsible sourcing of materials. From the strong foundation set by our Code, we go further—from helping suppliers transition to low-carbon electricity, to providing educational opportunities, to supporting suppliers in reducing waste. For more information, see [apple.com/supplychain](https://apple.com/supplychain).

## Smarter chemicals

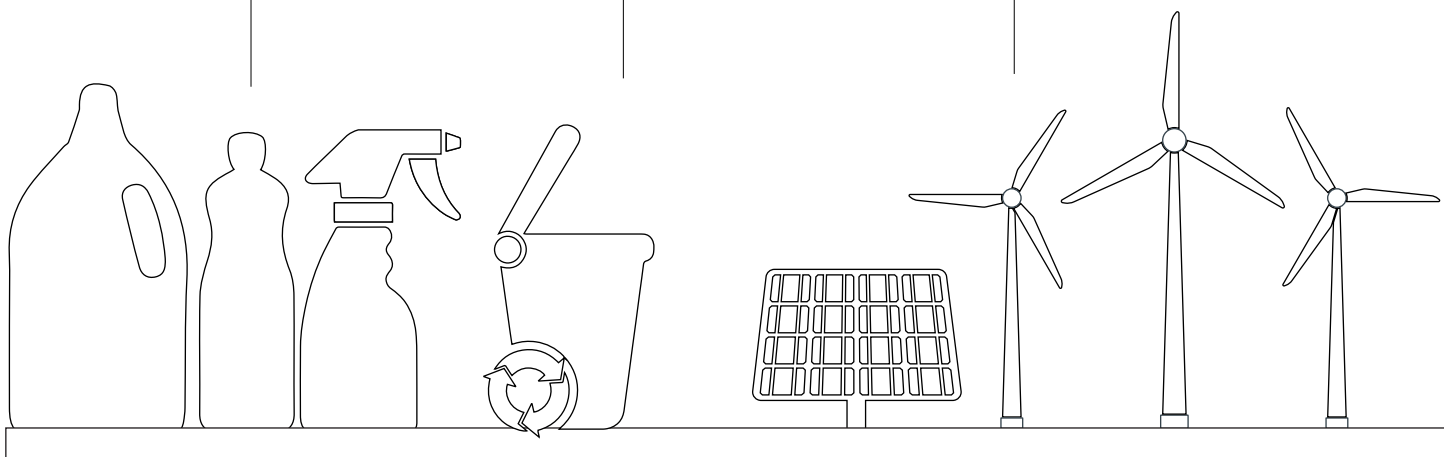
All established Mac Studio final assembly supplier sites use safer cleaners and degreasers in their manufacturing processes, as determined by methodologies like the GreenScreen® assessment.<sup>12</sup>

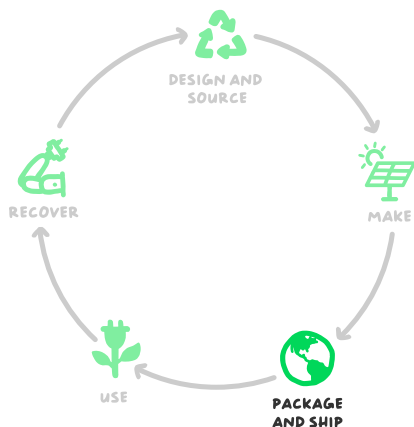
## Zero Waste to Landfill

No established Mac Studio final assembly supplier sites generate any waste sent to landfill.<sup>13</sup>

## Supplier energy use

Over 35 percent of manufacturing electricity is sourced from renewable electricity, supported by Apple's Supplier Clean Energy Program.<sup>2</sup>





## Package and Ship

Mac Studio packaging is 100 percent fiber-based and contains no plastic except for inks, coatings, and adhesives, a milestone toward our commitment to remove plastic from packaging by the end of 2025.<sup>14</sup>

We are working to improve our packaging across all products, including removing plastics, increasing recycled content, and reducing the volume of our packaging. Our packaging for Mac Studio contains 59 percent recycled content, and we have protected or established enough responsibly managed forests to cover all the new wood fiber we use in our packaging.<sup>4</sup> This ensures working forests are able to regrow and continue to clean our air and purify our water.

**100%**

of the packaging<sup>14</sup> is fiber-based, as part of our commitment to remove plastic from packaging by the end of 2025

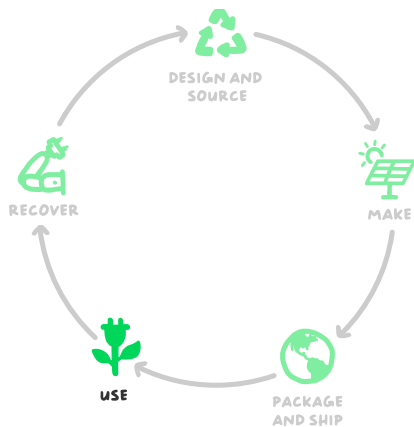
**59%**

recycled content in fiber-based packaging

**100%**

of the virgin wood fiber in the packaging is responsibly sourced<sup>15</sup>





# Use

Mac Studio with M4 Max uses 72 percent less energy than the requirement for ENERGY STAR.<sup>16</sup>

We design our products to be energy efficient, long-lasting, and safe. Mac Studio uses software and power-efficient components that intelligently manage power consumption. We also run our own Reliability and Environmental Testing Labs, where our products go through rigorous testing before they leave our doors. Our support continues throughout each product's life cycle, with regular software updates to keep devices current. We have also expanded access to safe, reliable, and secure repairs by increasing the number of Apple Authorized Service Providers (AASPs).

To address emissions tied to the electricity our products use, we are building low-carbon energy projects and engaging with our customers to educate and provide opportunities to support the decarbonization of the grid.

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## Energy consumption of ENERGY STAR-rated products

Apple devices consistently rank among the high-performing products rated by ENERGY STAR, which sets specifications that typically reflect the 25 percent most energy-efficient devices on the market. Mac Studio consumes 72 percent less energy than the requirement for ENERGY STAR.<sup>16</sup>

## Designed to last

To ensure durability, we assessed Mac Studio in our Reliability Testing Lab, using rigorous testing methods that simulate a customer's experience.

## Made with smarter chemistry

We apply rigorous controls for materials users touch—all based on recommendations from toxicologists and dermatologists.





## Apple Trade In

For more information on how to recycle your products at end of life, visit:

[apple.com/recycle](https://apple.com/recycle)

## Recover

Return your product with Apple Trade In, in store or online, and we'll ensure it has a long life or recycle it for free.

We design our products to be durable so they are used longer. And we want the materials in our products to live on in other products. That's why we launched Apple Trade In—it provides customers with product end-of-life options. With Apple Trade In, you can get a great value for your current device and apply it toward a new one or get an Apple Store Gift Card. If your device isn't eligible for credit, we'll recycle it for free through [product take-back and recycling collection programs](#).<sup>17</sup> And even after a product reaches the end of its life, the materials within it can serve the next generation of products. We provide or participate in product take-back and recycling collection programs in 99 percent of the countries where we sell products. We work with best-in-class recyclers to maximize the potential of the recycling materials stream and drive our efforts to close the loop on key materials. We define best-in-class recyclers as those capable of recovering materials at high rates and doing so with better environmental and safety performance.

We're also creating [Apple Recycler Guides](#) to provide guidance for professional electronics recyclers on how to safely disassemble Apple products to maximize recovery of resources. The guides provide valuable insight into the steps for recycling and locations of materials in the products.





# Definitions

**Bio-based plastics:** Bio-based plastics are made from biological sources rather than from fossil-fuel sources. Bio-based plastics allow us to reduce reliance on fossil fuels.

**Carbon footprint:** Estimated emissions are calculated in accordance with guidelines and requirements as specified by ISO 14040, ISO 14044, and ISO 14067. There is inherent uncertainty in modeling carbon emissions due primarily to data limitations. For the top component contributors to Apple's carbon emissions, Apple addresses this uncertainty by developing detailed process-based environmental models with Apple-specific parameters. For the remaining elements of Apple's carbon footprint, we rely on industry average data and assumptions. We calculate carbon emissions using the 100-year time horizon global warming potentials (GWP100) from the IPCC Sixth Assessment Report (AR6), including biogenic carbon. Our carbon footprint calculation includes emissions for the following life cycle phases in CO<sub>2</sub> equivalency (CO<sub>2</sub>e):

- **Production:** Includes the extraction, production, and transportation of raw materials, as well as the manufacture, transport, and assembly of all parts and product packaging.
- **Transport:** Includes ground, air, and sea transportation of the finished product and its associated packaging from manufacturing site directly to customers or regional distribution hubs.
- **Use:** Apple assumes a three-year period for power use by first owners for iOS and watchOS devices and a four-year period for macOS, iPadOS, and tvOS devices. Product use scenarios are based on historical customer use data for similar products. Energy use is simulated in various ways; for example, by modeling daily battery drain or through performing activities like movie and music playback. Geographic differences in the power grid mix have been accounted for at a regional level.
- **End-of-life processing:** Includes transportation from collection hubs to recycling centers and the energy used in mechanical separation and shredding of parts.

For more information on our product carbon footprint methodology, visit [apple.com/environment/answers](https://apple.com/environment/answers).

**Low-carbon electricity:** Refers to both renewable electricity as well as other fossil-free projects that Apple considers "low-carbon" but not "renewable," like nuclear and large-impact hydroelectricity projects, which may be included as a result of low-carbon electricity provided by the grid. Apple accounts for the carbon impact of building and operating these projects, and so considers them to be low-carbon but not zero-carbon.

**Low-carbon materials:** Refers to materials created using production techniques with reduced carbon impact, such as Elysis (a patented technology that eliminates direct greenhouse gas emissions from the traditional aluminum smelting process) or aluminum smelted using hydroelectricity instead of coal.

**Recycled materials:** Recycling makes better use of finite resources by sourcing from recovered rather than mined materials. Recycled content claims for materials used in our products have been verified by an independent third party to a recycled content standard that conforms to ISO 14021.

**Renewable materials:** We define bio-materials as those that can be regenerated in a human lifespan, like wood fibers or sugarcane. Bio-materials can help us use fewer finite resources. But even though bio-materials have the ability to regrow, they are not always managed responsibly. Renewable materials are a type of bio-material managed in a way that enables continuous production without depleting the earth's resources. That's why we focus on sources that are certified for their management practices.

**Supplier Clean Energy Program:** Since the electricity used to make our products is the largest contributor to our overall carbon footprint, we're helping our suppliers decarbonize their Apple production, including by transitioning electricity use to 100 percent renewable sources.

# Carbon footprint

Greenhouse gas emissions were calculated using a life cycle assessment (LCA) methodology in accordance with ISO 14040, 14044, and 14067 standards and based on Mac Studio.<sup>9</sup> The LCA boundary for this product includes the physical product and all of its components, as well as all in-box accessories (such as power cords).

Greenhouse gas emissions	Mac Studio (M4 Max, 512GB SSD)
Apple emissions from utility-purchased electricity (scope 2)	0 kg CO <sub>2</sub> e
Life cycle product emissions (scope 3)	276 kg CO <sub>2</sub> e
• Production	52%
• Transportation	7%
• Product use	41%
• End-of-life processing	<1%
GHG reductions achieved <sup>7</sup>	↓>30%
Total product footprint	276 kg CO <sub>2</sub> e

Note: Percentages may not total 100 due to rounding.

We’ve also calculated the product carbon footprint for different configurations:

Configurations	Greenhouse gas emissions
Mac Studio (M3 Ultra, 1TB SSD)	382 kg CO <sub>2</sub> e

We model different configurations of our products to show the potential range of carbon emissions. This carbon footprint data is accurate as of launch. There is inherent uncertainty in modeling carbon emissions due primarily to data limitations. For the top component contributors to Apple’s carbon emissions, Apple addresses this uncertainty by developing detailed process-based environmental models with Apple-specific parameters. For the remaining elements of Apple’s carbon footprint, we rely on industry-average data and assumptions.

For more information on our product carbon footprint methodology, visit [apple.com/environment/answers](https://apple.com/environment/answers).

# Endnotes

<sup>1</sup> Product recycled or renewable content is the mass of certified recycled material relative to the overall mass of the device, not including packaging or in-box accessories.

<sup>2</sup> We estimate the percentage of electricity-related emissions in our manufacturing that is sourced from clean electricity by attributing to our carbon model clean energy procured by our suppliers in the prior fiscal year, based on the supplier manufacturing allocations at time of product launch. Included in this number is only clean electricity that Apple or its suppliers have procured as part of Apple's Supplier Clean Energy Program.

<sup>3</sup> Based on retail packaging as shipped by Apple. Breakdown of U.S. retail packaging by weight. Adhesives, inks, and coatings are excluded from our calculations of plastic content and packaging weight.

<sup>4</sup> For more information about our work to protect and create responsibly managed forests, please read our [Environmental Progress Report](#).

<sup>5</sup> [Apple's Regulated Substances Specification](#) describes Apple's restrictions on the use of certain chemical substances in materials in Apple products, accessories, manufacturing processes, and packaging used for shipping products to Apple's end-customers. Restrictions are derived from international laws or directives, regulatory agencies, eco-label requirements, environmental standards, and Apple policies. Every Apple product is free of PVC and phthalates except for AC power cords in India, Thailand (for 2-prong AC power cords), and South Korea, where we continue to seek government approval for our PVC and phthalates replacement. Apple products comply with the European Union Directive 2011/65/EU and its amendments, including exemptions for the use of lead such as high-temperature solder. Apple is working to phase out the use of these exempted substances for new products where technically possible.

<sup>6</sup> Mac Studio achieved a Gold rating in the United States and Canada, in accordance with IEEE 1680.1 or UL 110, and is listed as such on the Electronic Product Environmental Assessment Tool (EPEAT) Registry. EPEAT registers computers, displays, and mobile phones based on environmental requirements in these standards. For more information, visit [www.epeat.net](http://www.epeat.net).

<sup>7</sup> Carbon reductions are calculated against a product-specific business-as-usual scenario as modeled by Apple: 1) No use of clean electricity for manufacturing or product use, beyond what is already available on the latest modeled grid (based on regional emissions factors). 2) Apple's carbon intensity of key materials as of 2015 (our baseline year for our 2030 product carbon neutrality goal). Carbon intensity of materials reflects use of recycled content and production technology. 3) Apple's average mix of transportation modes (air, rail, ocean, ground) by product line and by region across three years (fiscal years 2017 to 2019) to best capture the baseline transportation emissions of our products.

<sup>8</sup> We calculate emissions savings from the use of recycled or low-carbon materials in our products by comparing the carbon intensity of key materials today with their 2015 baseline for Apple products or using industry average data. We currently only quantify the carbon savings from the use of recycled aluminum, titanium, and stainless steel in the enclosure, as well as recycled lithium, cobalt, tungsten, and gold in select parts for select products. This means the actual emissions avoided from recycled materials are likely larger. We plan to improve our accounting of recycled content over time.

<sup>9</sup> Greenhouse gas emissions were calculated using a life cycle assessment methodology in accordance with ISO 14040, 14044, and 14067 standards and based on Mac Studio. The life cycle assessment boundary for this product includes the physical product and all of its components and packaging, as well as all in-box accessories.

<sup>10</sup> We map materials in our supply chain and publish a list of identified tin, tantalum, tungsten, gold (3TG), cobalt, and lithium smelters and refiners in our supply chain. Third-party assessments seek to confirm sourcing practices and are part of our responsible sourcing program. In addition, our efforts consider a broad range of risks, including social, environmental, human rights, and governance risks.

<sup>11</sup> Cobalt in the battery target uses mass balance allocation.

<sup>12</sup> Chemicals that meet GreenScreen® benchmark 3 or 4 or other equivalent methodologies like U.S. EPA Safer Choice are considered safer and preferred for use. GreenScreen® is a comprehensive hazard assessment tool that evaluates substances against 18 different criteria. For more information, visit [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org).

<sup>13</sup> All established final assembly supplier sites—those that have been Apple suppliers for more than one year—for Mac Studio are third-party verified as Zero Waste by UL LLC (UL 2799 Standard). UL requires at least 90 percent diversion through methods other than waste to energy to achieve Zero Waste to Landfill (Silver 90–94 percent, Gold 95–99 percent, and Platinum 100 percent) designations.

<sup>14</sup> Breakdown of U.S. retail packaging by weight. Adhesives, inks, and coatings are excluded from our calculations of plastic content and packaging weight.

<sup>15</sup> Responsible sourcing of wood fiber is defined in [Apple's Responsible Fiber Specification](#). We consider wood fibers to include bamboo.

# Endnotes

<sup>16</sup> Energy consumption and energy efficiency values are based on the ENERGY STAR Program Requirements for Computers, including the max energy allowance for Mac Studio. For more information, visit [www.energystar.gov](http://www.energystar.gov). ENERGY STAR and the ENERGY STAR mark are registered trademarks owned by the U.S. Environmental Protection Agency.

Mac Studio is powered by the AC Power Cord.

- Off: Lowest power mode of the system when Mac Studio is shut down. Also referred to as Standby.
- Sleep: Low power state that is entered automatically after 10 minutes of inactivity (default), or by selecting Sleep from the Apple menu. Wake for network access enabled. Connected to Ethernet.
- Idle—Display on: System is on and has completed loading macOS. Connected to Ethernet.
- Power supply efficiency: Average of the power supply's measured efficiency when tested at 100 percent, 50 percent, and 20 percent of the power supply's rated output power.

Mode	Power consumption for Mac Studio with M4 Max		
	100V	115V	230V
Off	0.19W	0.19W	0.24W
Sleep	1.2W	1.2W	1.2W
Idle—Display On	5.5W	5.5W	5.4W
Power Supply Efficiency	93.4%	93.8%	94.9%

Mode	Power consumption for Mac Studio with M3 Ultra		
	100V	115V	230V
Off	0.30W	0.30W	0.32W
Sleep	0.9W	0.9W	0.9W
Idle—Display On	7.0W	6.9W	6.9W
Power Supply Efficiency	93.4%	93.8%	94.9%

<sup>17</sup> Trade-in values vary based on the condition, year, and configuration of your trade-in device, and may also vary between online and in-store trade-in. You must be at least 18 years old. In-store trade-in requires presentation of a valid, government-issued photo ID (local law may require saving this information). Additional terms from Apple or Apple's trade-in partners may apply.